



The Solutions Network

Rochester, New York

UESC SUCCESS STORY NAVSTA, GREAT LAKES, IL

IN COLLABORATION WITH COMED
(AMERESCO ENERGY SERVICES COMPANY)

Presented by
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AGENDA

- ❖ The Site: Naval Station, Great Lakes, IL
- ❖ UESC – Why & How
- ❖ 3 Step Implementation Plan
- ❖ UESC Projects
- ❖ Impact of UESC on Energy/Cost
- ❖ Impact of New Construction
- ❖ Current Utility & Cogen Projects, Phases (9a&b)
- ❖ Our Next Project
- ❖ Benefits
- ❖ Lessons Learned



THE SITE

- ❖ Naval Station, Great Lakes, IL
 - Located 35 miles North of Chicago
 - About 278 buildings
 - 10.887 Million Square Feet of Occupied Space
 - Largest US Navy Recruit Training Center



UESC WHY & HOW

❖ REASONS FOR CONSERVATION EFFORTS

- EPA Act of 1992
- Executive Orders: 12902, 13123
- Mandates: 30% & 35% energy use reductions by 2005 and 2010 respectively using 1985 as base line
- Instructions: OPNAVINST 4100-5D, NAVSTAINST 11300.1F
- Energy Audits: Findings and Recommendations
- Deferred facilities maintenance
- Many energy/cost reduction opportunities



WHY UESC?

- Streamlined procurement process
- Saves time
- Flexible contracts
- Payment through utility budget appropriations
- No direct appropriations needed
- Up front financing by the utility
- Local utility willing to participate
- Relationship with a long standing utility
- One-stop shopping for a turnkey project
- Water savings projects also included
- Capital improvement helps upgrade equipment and facilities



WHY UESC?

- ❖ Financing provided by ComEd
 - Average of 10% buy down
- ❖ Repayment terms range from 10 to 15 years with annual payments
- ❖ Financing rate-spread agreed to in BOA
- ❖ Savings exceed payments by at least 10%



UESC HOW?

❖ BASE WIDE ENERGY SURVEY

- Local Utilities were solicited in 1996 for their interest in DSM (now UESC)
- Two companies, ComEd and North Shore Gas conducted base wide energy survey
- ComEd proposed efficiency in the facilities and infrastructures
- North Shore Gas proposed decentralization of the central heating plant
- Potential for energy conservation and costs savings existed with ComEd's survey
- North Shore's survey was shelved for further studies (mainly due to cost)



UESC HOW?

ROLES AND RESPONSIBILITIES

■ COMED

- ✦ Energy survey/audit
- ✦ Feasibility study
- ✦ Engr & economic analysis
- ✦ Design
- ✦ Financing
- ✦ Installation
- ✦ Warranty

■ GOVERNMENT

- ✦ NAVSTA –Manages
- ✦ NFESC SOUTHDIV-(Engineering & economic overview)
- ✦ EFA MW - Contracting
- ✦ EFA MW –Project management
- ✦ NETC (CNI) - Final Approval
- ✦ Comptroller – Pays up



3 STEP IMPLEMENTATION PLAN

- ❖ In 1996 NAVSTA signed a UESC agreement with ComEd to implement energy and water conservation projects in 3 steps:
 - Step 1; Implement base wide facilities efficiency project and reduce water utilization and sewage production
 - Step 2; Upgrade utility distribution systems
 - Step 3; Upgrade/right-size the central plant

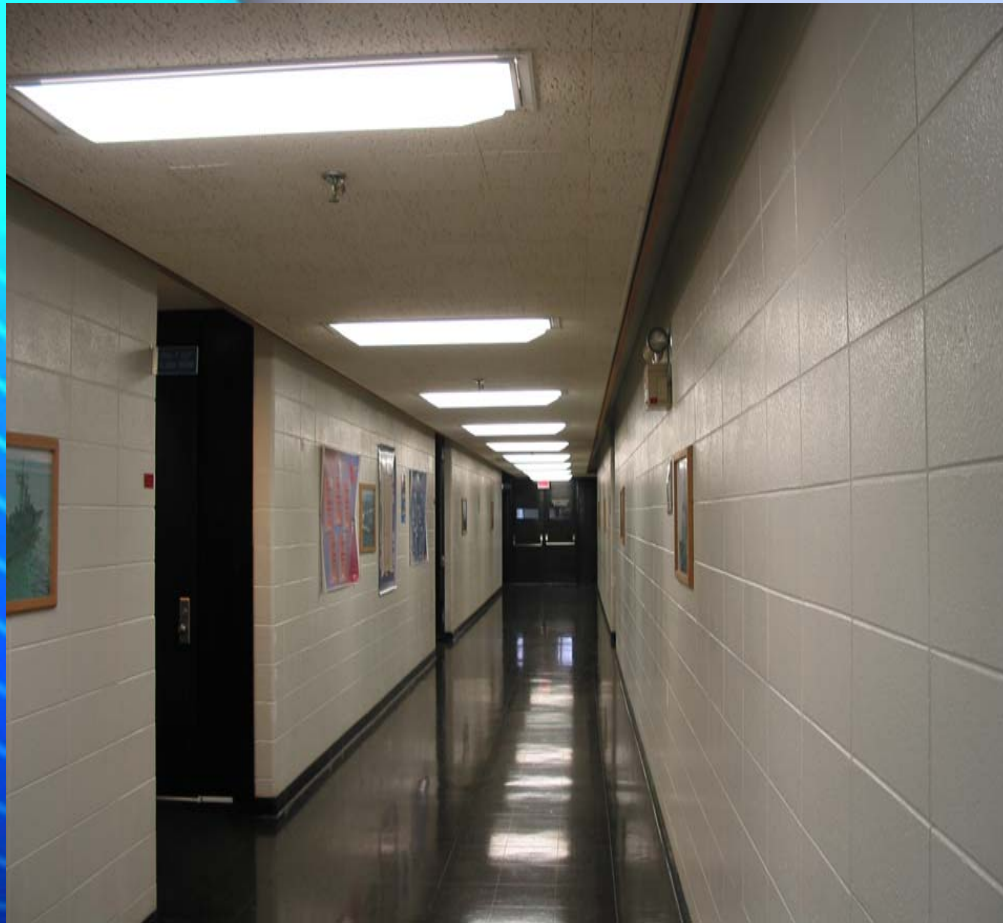


UESC PROJECTS

- July 1996 first major energy conservation project included energy efficiency upgrades for 6 buildings at NS, Great Lakes
- 1996-2003, 8 task orders (Phases) have been awarded to ComEd, under GSA Areawide Contract.
- Projects done include: HVAC, Direct Digital Controls (DDC), Lighting upgrade, Steam Traps, Steam line insulation, Heat Exchangers, chiller repair, Various Retrofits/Upgrades for 153 buildings.
- Phase 9 (Cogeneration Plant) Utility Distribution and Central Plant Upgrade are in construction



UESC PROJECTS



- ❖ Lighting Retrofit
- ❖ Lamp & Ballast Standardization
- ❖ Improved Lighting Quality
- ❖ LED Exit Signs

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UESC PROJECTS



- ❖ Building Control Systems
- ❖ Direct Digital Control
- ❖ Pneumatic Component Repair/Replacement
- ❖ Energy Efficient Control Strategies Including:
 - Economizers
 - Optimal Start/Stop
 - Night Setback

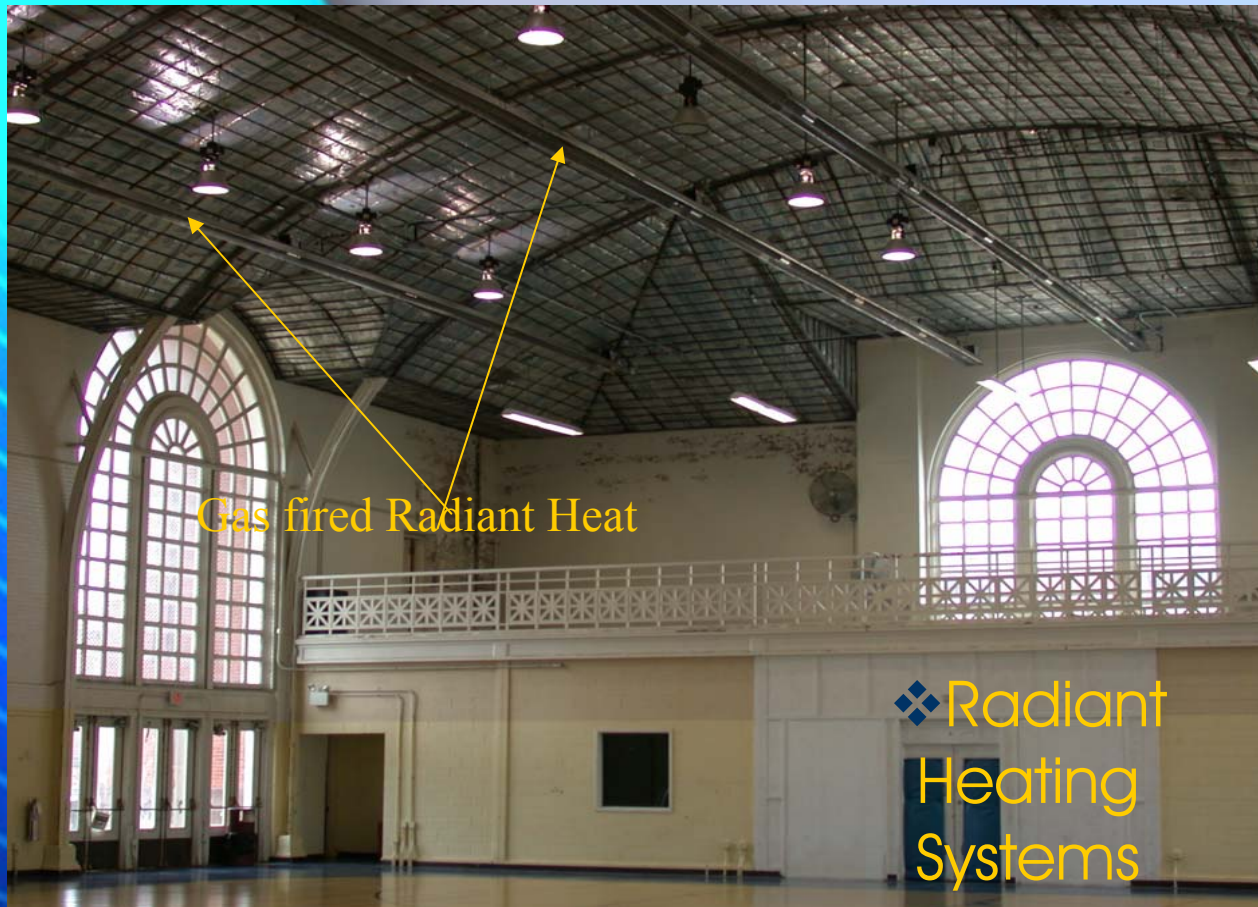
UESC PROJECTS



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- ❖ Chiller & Refrigeration System Upgrade
- ❖ Energy Efficient Chillers
- ❖ Environmentally Friendly Refrigerants
- ❖ Variable Speed Pumping
- ❖ Rack Refrigeration Systems

UESC PROJECTS



Gas fired Radiant Heat

Radiant
Heating
Systems

- ❖ Steam System Upgrades
 - Pipe Insulation
 - Steam Trap Testing & Replacement
 - Heat Exchanger Cleaning & Upgrades
- ❖ Radiant Heating Systems

UESC PROJECTS



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- ❖ Air Handling Unit Upgrades
- ❖ Roof-Top Unit Replacement
- ❖ Variable Speed Fans
- ❖ High Efficiency Motors



SUMMARY OF PROJECTS

- ❖ 635 Energy Conservation Measures
- ❖ 153 Buildings
- ❖ Replaced/Retrofited 63,449 Light Fixtures
- ❖ Tested 2,687 Steam Traps and Replaced 530
- ❖ 17 Buildings Converted to Variable Air Volume
- ❖ Replaced 77 AHU's/RTU's
- ❖ Replaced 13 Large Chillers
- ❖ Removed the Equivalent of 83,229 tons of CO₂, 1,226 tons of SO₂ and 439 tons of NO_x per year in Illinois



SUMMARY OF PROJECTS

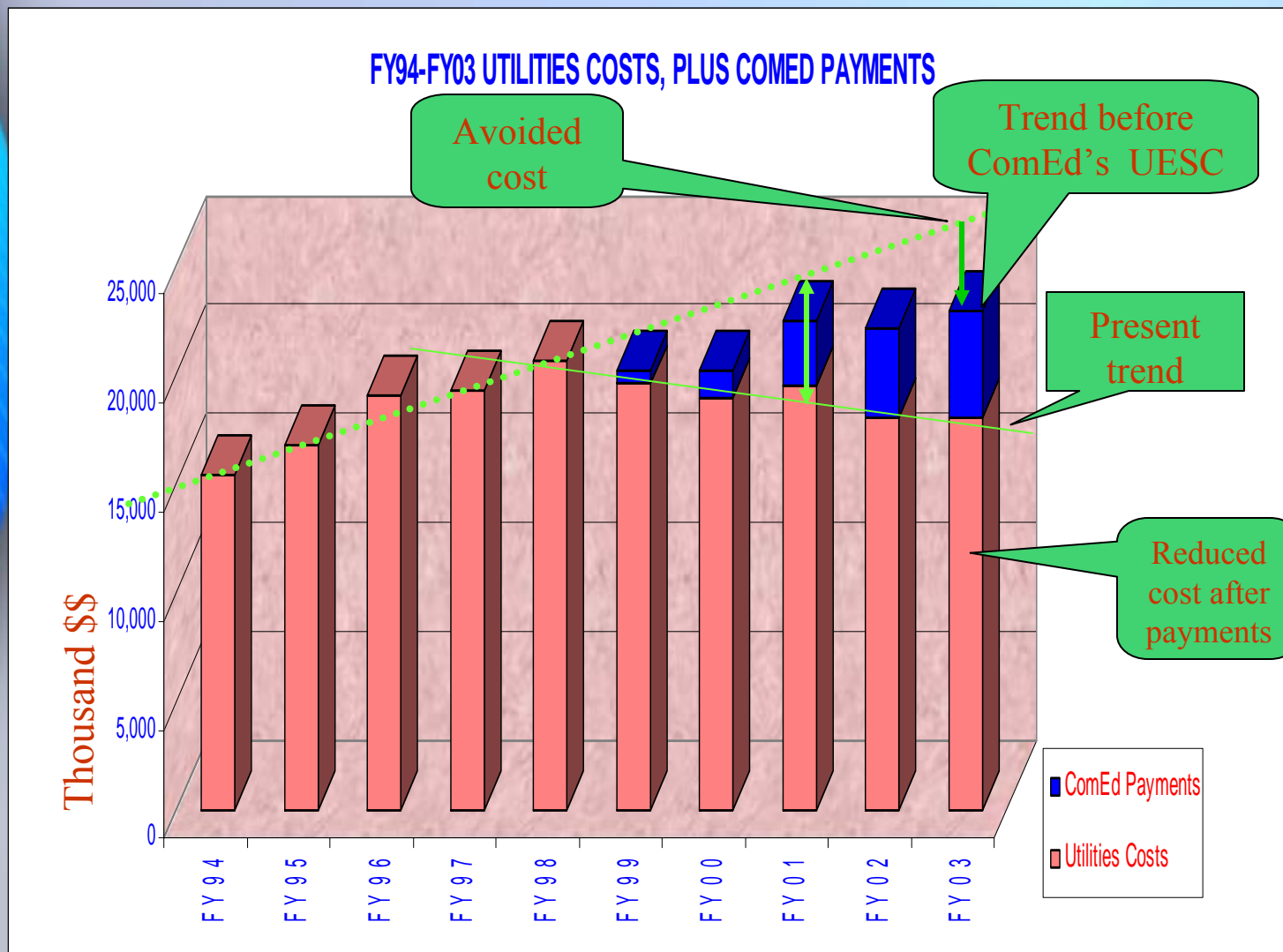
Great Lakes UESC Energy Conservation Projects						
Contract Date	Project	Project Completion	Energy Savings Mbtu	Installed Cost	Cost Savings	Payback
13-May-97	Phase I - 6 Bldgs	Feb-98	9,091	\$1,231,014	\$219,101	5.62
31-Dec-97	Hosp.Ph. A-200H	May-98	10,197	\$1,767,681	\$234,005	7.55
6-Feb-98	Phase II -20 Bldgs	Jan-99	71,577	\$8,234,242	\$1,271,242	6.48
18-Dec-98	Phase III -20 Bldgs	Dec-99	57,244	\$7,591,274	\$914,242	8.30
27-May-99	Phase IV -30 Bldgs	Feb-00	74,177	\$8,075,733	\$1,163,717	6.94
5-Jan-00	Phase V - 20 Bldgs	Dec-01	61,100	\$8,668,278	\$946,286	9.16
7-Aug-00	Phase VI - 20 Bldgs	Dec-01	78,375	\$8,680,256	\$1,187,998	7.31
15-Dec-00	Total VII -9 Bldgs	Jun-02	99,179	\$7,817,703	\$988,482	7.91
31-Dec-01	Phase VIII -35 Bldgs	Dec-02	55,368	\$5,259,558	\$746,399	7.05
Summary			516,308	\$57,325,739	\$7,671,471	7.47

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IMPACT OF UESC CONTROL/REDUCTION

COST



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IMPACT OF UESC MEETING OUR MANDATE

NFESC Graph: EAR16

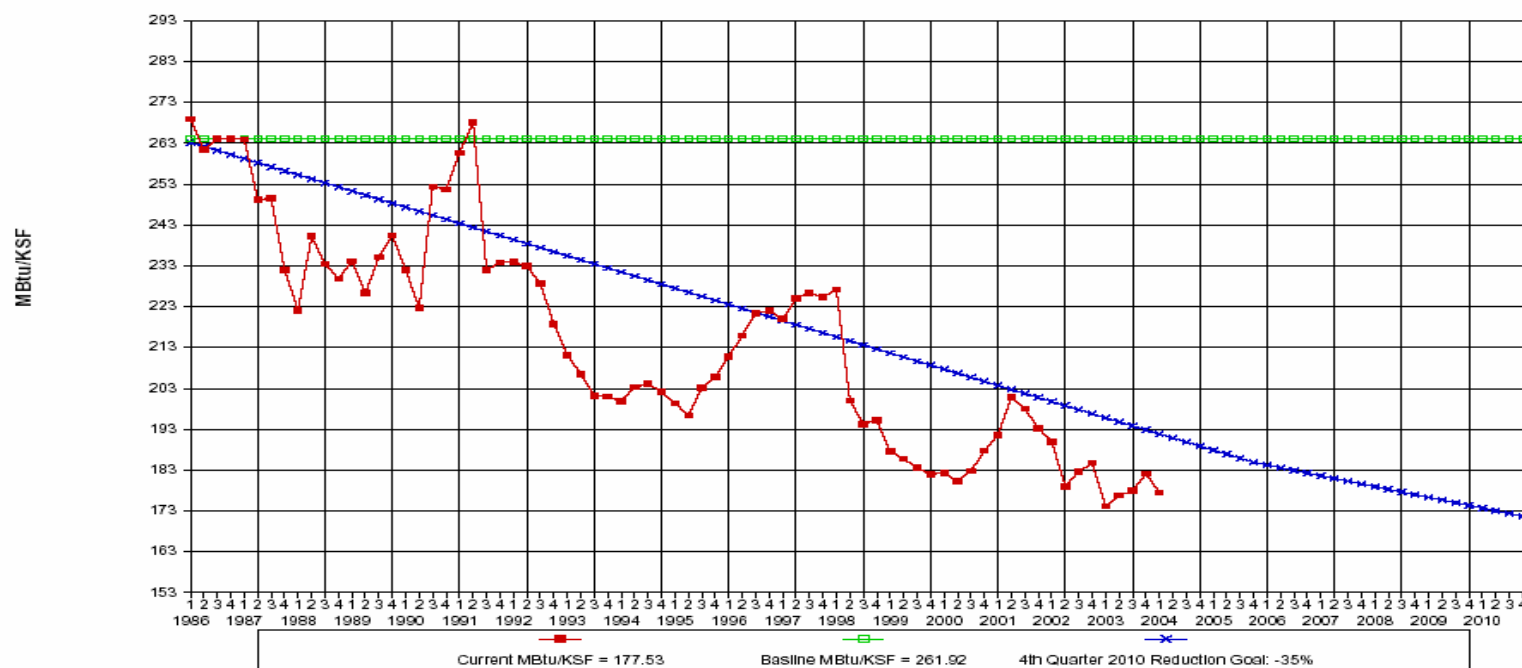
Current Progress: -32.22%

N00210 Naval Shore Activities

1st Quarter FY 2004: January 2003 through December 2003

Current Goal: -27.38%

Energy Reduction Progress



Energy Reduction Progress Graph: EAR16

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IMPACT OF NEW CONSTRUCTION (Recap) RTC Drill Hall

**More Electric
Energy Intensive
Buildings**



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IMPACT OF NEW CONSTRUCTION

Freedom Hall PTF

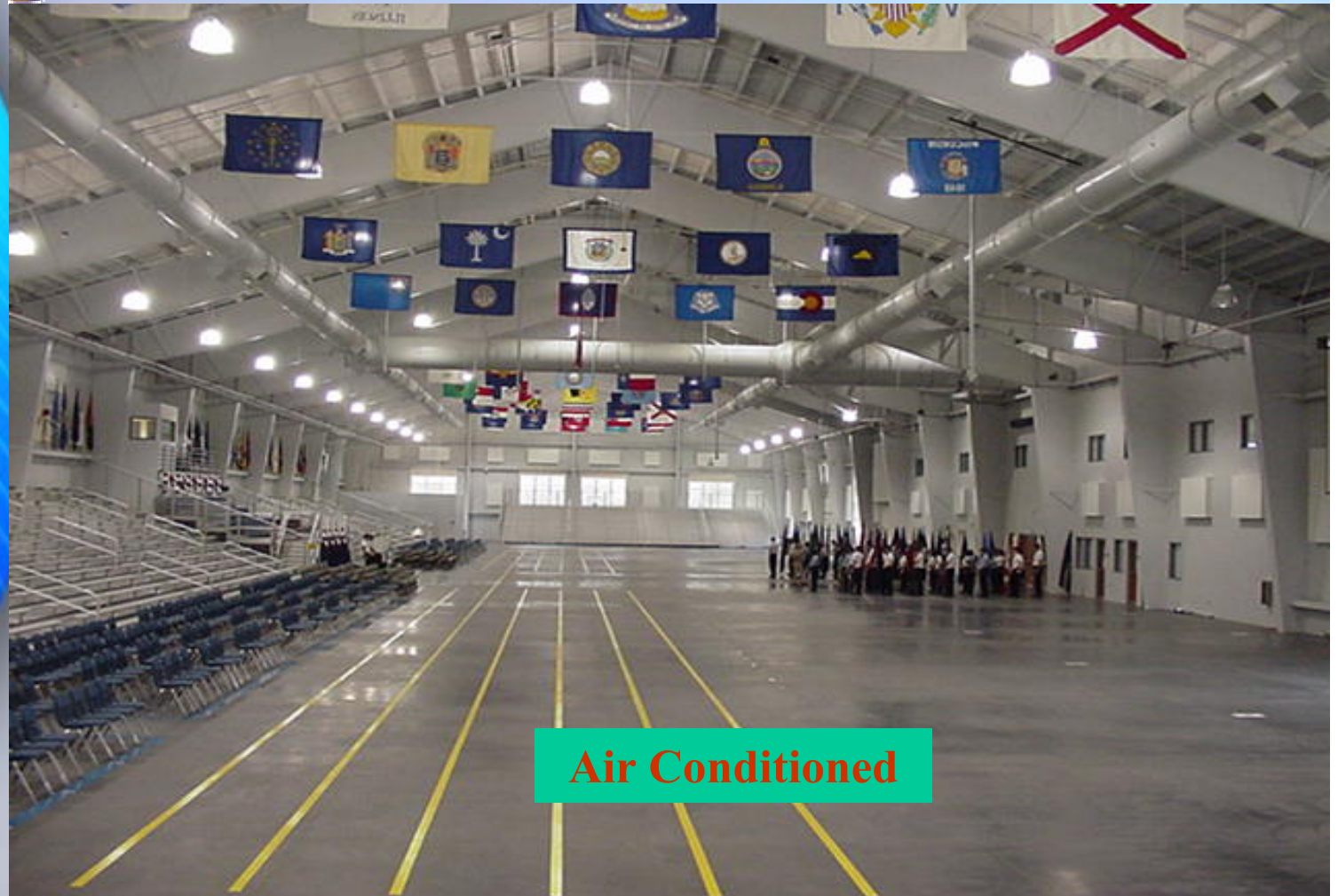
**Huge Air
conditioned Volume**



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IMPACT OF NEW CONSTRUCTION RTC Drill Hall, Showing Interior



Air Conditioned

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CURRENT UTILITY & COGEN PROJECTS

❖ Phase 9a

- Steam and Condensate Line Replacement
- Boiler Fan VSD's in Central Plant
- Network Enhancement & Boiler Controls Upgrade in Central Plant

❖ Phase 9b

- Cogeneration System
- Back Fuel Oil Conversion



CURRENT UTILITY & COGEN PROJECTS

- ❖ Replace 2 miles of steam and condensate lines
- ❖ Re-insulate steam piping

**STEAM & CONDENSATE
LINE REPLACEMENT**



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CURRENT UTILITY & COGEN PROJECTS

- ❖ Convert Make-up air flow to variable speed on Boilers #4 & #6



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NETWORK ENHANCEMENT & BOILER CONTROLS UPGRADE

- ❖ Upgrade controls on Boiler #4
- ❖ Design and install network for all Central Plant controls



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PHASE 9a PROJECT SUMMARY

- ❖ Investment: \$8,400,000
- ❖ Simple Payback: 9.4 years
- ❖ Project Completed January 04

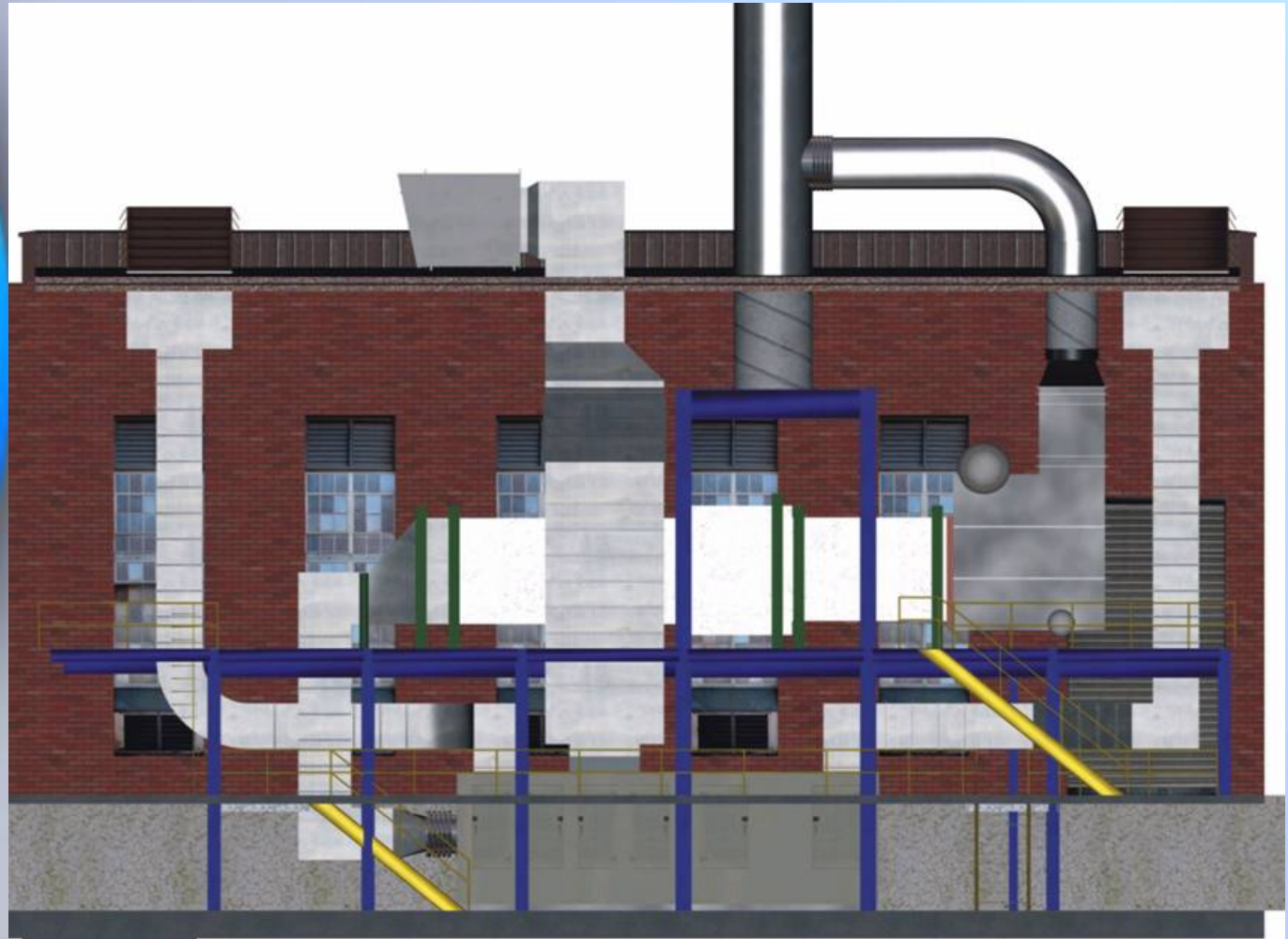


PHASE 9b COGENERATION

- ❖ Replace three 50,000-lb/hr boiler, built in the early 40's, with two 5.5 Mw Solar gas turbines
- ❖ System includes two 26,000 lbs/hr Heat Recovery Steam Generators (HRSG's) and two 24,000 lbs/hr duct burners
- ❖ Install two 2 Mw internal combustion (IC) diesel generators for back-up
- ❖ True base load system



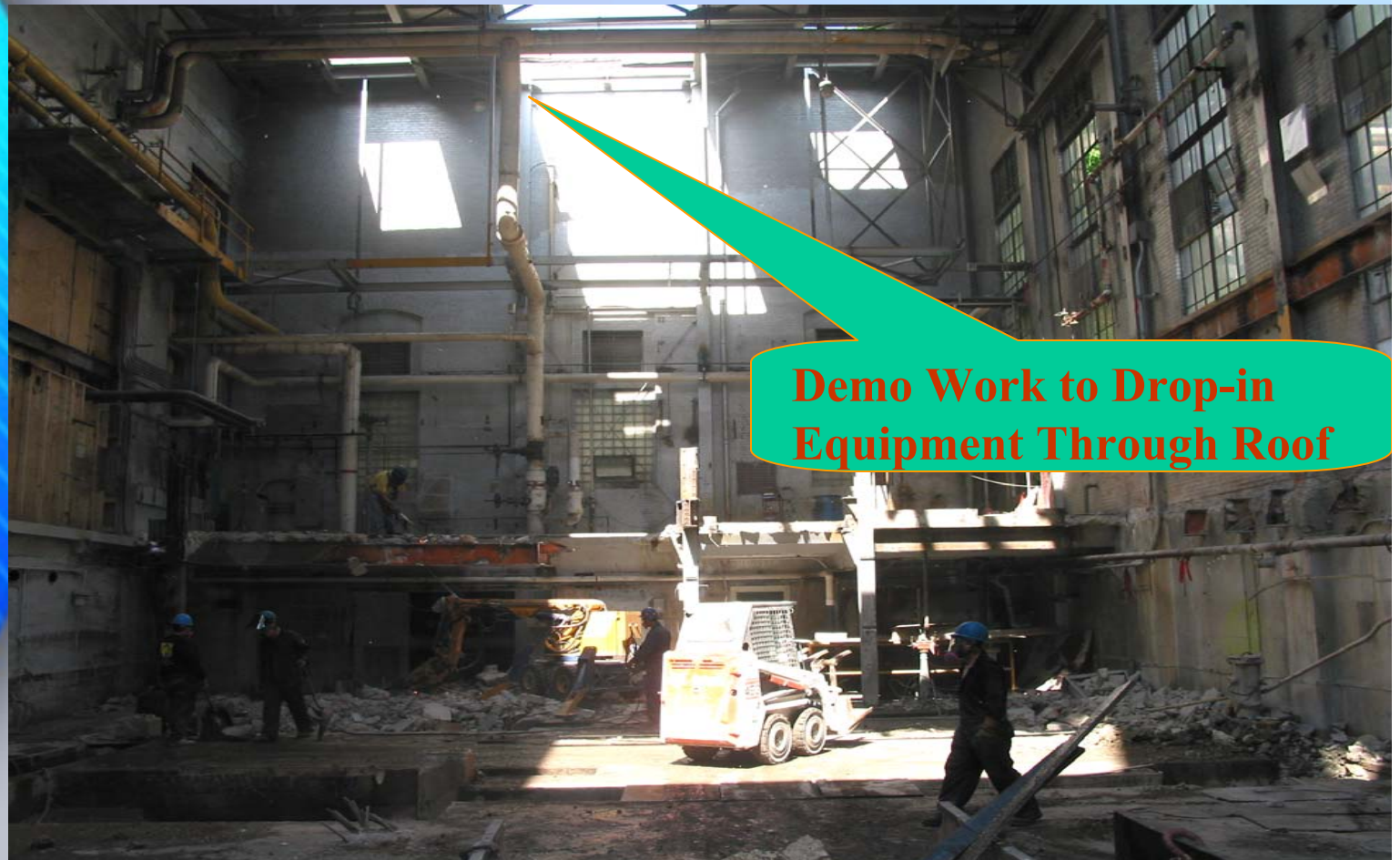
PHASE 9b COGENERATION



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PHASE 9b COGENERATION



**Demo Work to Drop-in
Equipment Through Roof**

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PHASE 9b FUEL OIL CONVERSION

- ❖ Replace #6 Fuel Oil with #2 Fuel Oil
- ❖ Replace fuel oil delivery system
- ❖ Clean and reuse existing fuel oil tanks



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NEXT PROJECT PHAS10 IN PROGRESS

- ❖ Lighting Occupancy Sensors
- ❖ Water Conservation
- ❖ Vending Machine Miser
- ❖ HVAC Upgrades
- ❖ PV Cell Initiative
- ❖ DDC/Fiber Optic Interface
- ❖ More Lighting Upgrade



BENEFITS TO NSGL

- ❖ Meeting Federal Conservation Mandates
- ❖ Reduction in Procurement Time
- ❖ Reduction in O&M Costs While Improving Efficiencies
- ❖ Better Approach Using Comprehensive Total Solution Focus
- ❖ Upfront Financing of Improvements Provided by ComEd/Ameresco
- ❖ Improved Facilities and QOL for Students and personnel
- ❖ Doing The Right Things and Wining Awards



BENEFITS TO COMED/AMERESCO

- ❖ Federal Government Reference Site
- ❖ Additional Revenue and Profit Source
- ❖ Co-Developed A Repeatable Process
- ❖ True Partnership Arrangement



LESSONS LEARNED

- ❖ Good Partnership is Critical to the Success of the Process
- ❖ Incorporate all stakeholders early
- ❖ Stress the Importance of continued payment by reimbursable customers
- ❖ Involve Senior Management
- ❖ Be Critical from Assessment Through Implementation
- ❖ Communication
- ❖ Expediting the Procurement and Delivery Process is Possible!